



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D204-562-041
Job Sheet 184237



Part No: D204-562-041

Job Qty: 1 ea

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:I Removed Manufacturing 05-11-01 JLM
IPP REV:J AS PER ECN 10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:K 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		OCT 22 2018
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Stores/Pkg-1		Sign-off OCT 22 2018
110	Packaging	1 pcs	10/31/18	10/31/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	10/31/18	10/31/18	0.00	0.00	QC4		OCT 23 2018
130	Packaging	1 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-1		OCT 23 2018
135	DC	1 pcs	10/31/18	10/31/18	0.00	0.00	DC		OCT 23 2018
140	QC21-FG	1 Ea	10/31/18	10/31/18	0.00	0.00	QC21		OCT 23 2018

Part Op 130 - Identify and pack for shipping as per PPP D204-562-041 LOCATION: FG010
Descriptions: 135 - Photocopy bluefile & type labels per PPPD204-562-041 CHG004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2161-204	Mirror Bracket	1 Ea (1 ea)	90-Start up Operation	5119124
D3439-101	Mirror Assembly 8"	2 Ea (2 ea)	90-Start up Operation	5072148
MS27039-1-08	Screw	4 Ea (4 ea)	90-Start up Operation	5069646 X3 5104617 X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2161-204	1	0	0
	D3439-101	2	10	0
	MS27039-1-08	4	472	0

Part Specifications

s could not be found.

Plex 10/4/18 8:07 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S120276



Part: D204-562-041

Job No: 184237

Serial No/Batch: S120276

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-16 Issue 4, FAA STC SH975NE

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

Change Record

PAGE 1 OF 1

Part Number: D204-562-041

Description: DUAL CARGO MIRROR INSTALLATION[illegible]

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

• COPYRIGHT © 2010 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B

Date: 12.06.13